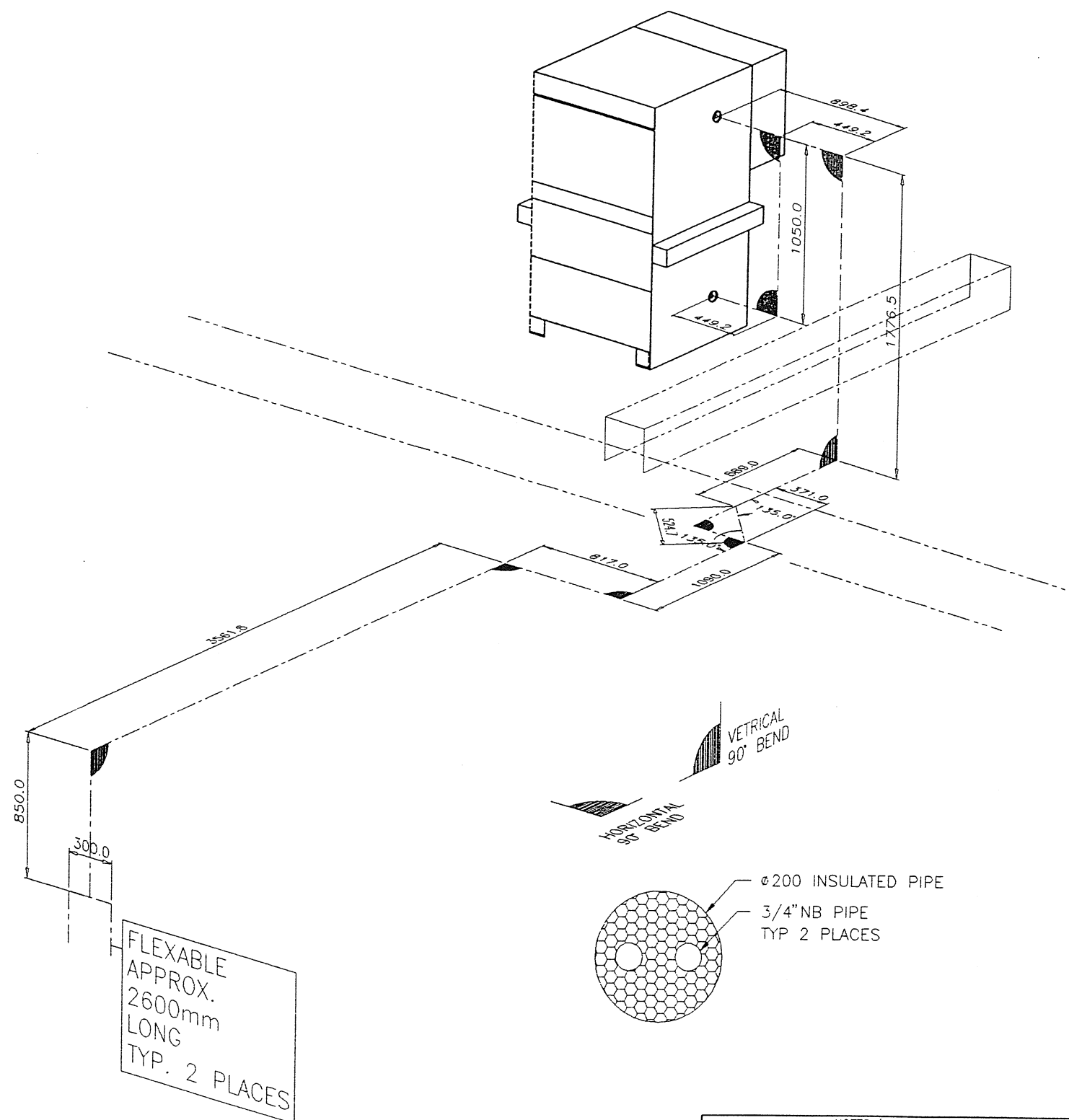


VTFM-00000

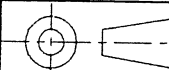
VTFM-



| NOTES: (UNLESS OTHERWISE STATED) | | MATERIAL: | TOLERANCES UNLESS OTHERWISE | | | | | |
|---|--------------------------------|-------------------|-----------------------------|------|-----|------|------|------|
| 1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX. | 4) ALL INTERNAL RADII 0,8 MAX. | ALUMINIUM B51S-TF | LINEAR | 0 | 21 | 201 | 1001 | 3001 |
| 2) SCREW THREADS TO ISO 261 | | | | TO | TO | TO | TO | TO |
| 3) SURFACE TEXTURE: (Ra TO ISO 1302) 3.2 ✓ | | | | 20 | 200 | 1000 | 3000 | ∞ |
| | | | | +0.5 | +1 | +2 | +3 | +5 |

| 157 | DRAWING STATUS | ACTIVE: | SIGN: | DATE: |
|-----|-------------------------|---------|-------|-------|
| | INFORMATION ONLY | | | |
| | FOR 3rd. PARTY APPROVAL | | | |
| | PERMIT MATERIAL ORDER | | | |
| | FOR MANUFACTURE | | | |
| | AS BUILT | | | |
| | SUPERSEDED | | | |

| | | | | | | | |
|------------------|-----|--------|-------|-------|------|--------|----------|
| | | - | | | | | |
| | | - | | | | | |
| | | - | | | | | |
| | A | - | ID | | | | 92-11-26 |
| REVISION DETAILS | ISS | C/NOTE | DRAWN | CHECK | APPR | P.OFF. | DATE |



TO SABS 0111



TITLE : DOWTHERM PIPE
LAYOUT TO MEDIUM VESSEL

| | | | | | | | |
|-------|---|--|--|--|--|--|--|
| ISSUE | A | | | | | | |
|-------|---|--|--|--|--|--|--|

| | | |
|---|-------------|--------------|
| E | DRG NO : VT | FM-32520-136 |
|---|-------------|--------------|

SHT 1 OF

SCALE : 1:20

WHEN PLOTTED ON
UNLESS OTHERWISE STATED